

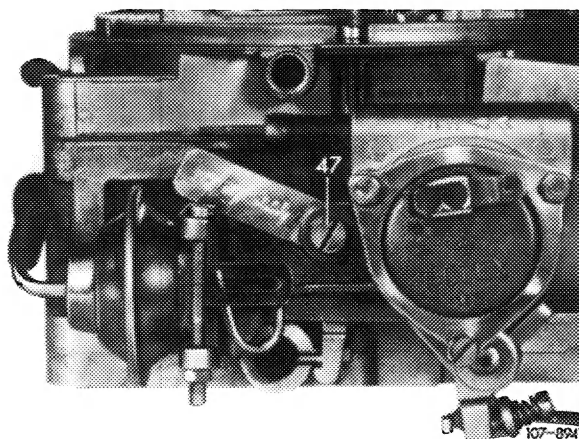
### Note

The starter housing can be removed or installed without difficulties only with carburetor removed.

### Removal

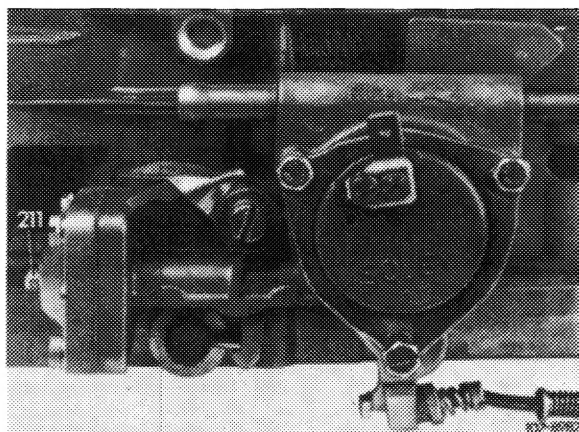
- 1 Remove carburetor (07.2-194).
- 2 Pull vacuum hose from choke housing. Unscrew fastening screw, remove choke housing and choke cover.

Choke housing version 1  
(sheet metal pulldown)



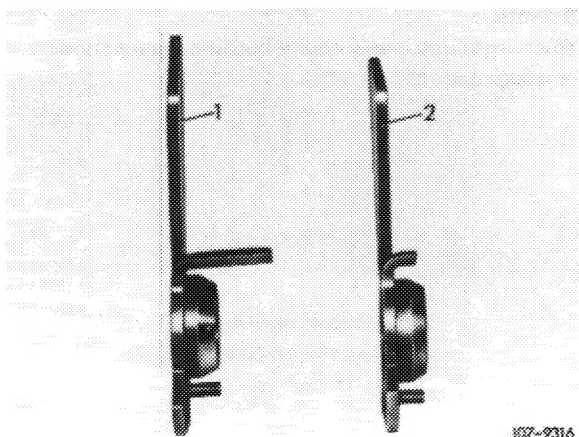
Starting May 1973 a cast iron choke housing with integrated pulldown and a modified fast idle cam is installed. The choke valve gap is set by means of adjusting screw (211) to simplify adjustment. Subsequent installation is generally possible.

Choke housing version 2  
(cast iron choke housing)



### Fast idle cam versions

- 1 For choke housing with sheet metal pulldown
- 2 For cast iron choke housing (with short driver)

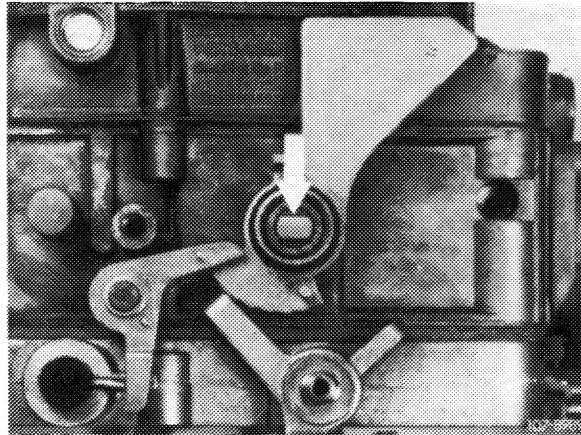


## Installation

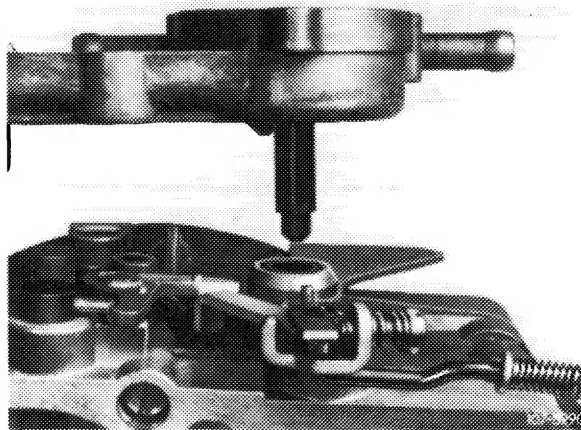
3 For installation, set up carburetor in such a manner that the choke housing can be installed vertically.

4 Position fast idle cam as shown in illustration and align.

5 Align driver lever for choke rod by means of a screwdriver inserted through bore in carburetor housing (arrow) in such a manner that the recess in driver lever shows up horizontally in center of carburetor housing bore.

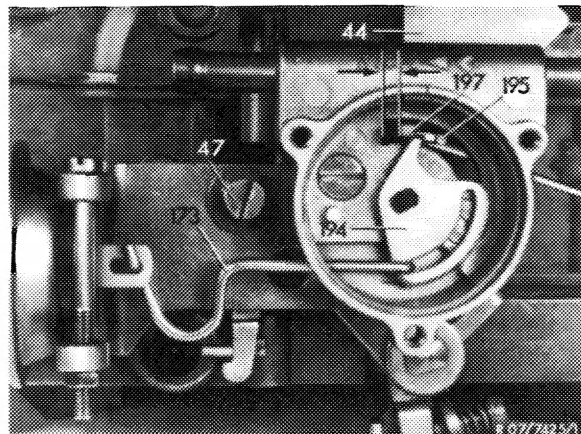


6 Carefully install choke housing from above.



7 Check that drivers (196 and 197) are aligned as shown in illustration.

8 Check whether the driver (196 or 194) is moving when the choke valve is actuated, e.g. that it is positively connected. Then attach choke housing.

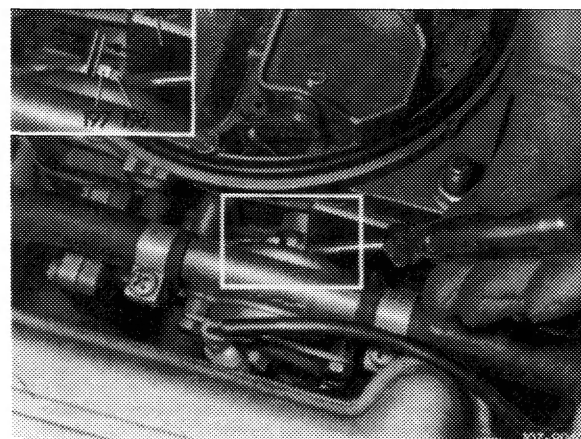


### Choke housing version 1 (sheet metal pulldown)

44	Fast idle cam	194	Driver for actuating fast idle cam
47	Fastening screw	196	Driver for actuating fast idle cam
173	Connecting rod	197	Driver of fast idle cam

### Attention!

When installing a new choke housing, apply choke housing mark (07.2-142).



### Choke housing version 2 (cast iron choke housing)

44	Fast idle cam
196	Driver for actuating fast idle cam
197	Driver of fast idle cam

9 Install choke cover, making sure that the driver in choke housing rests against bimetallic spring side (arrow).

**Spare parts for installing cast iron choke housing**

Designation	Part no.
Choke housing	000 070 19 47
Fast idle cam	110 071 12 62
Fastening screw	001 071 27 71

